



UTILITY PIPE FITTINGS AND ACCESSORIES

UCAT.17.01



TÜVRheinland®

Certified to
ISO 9001:2008

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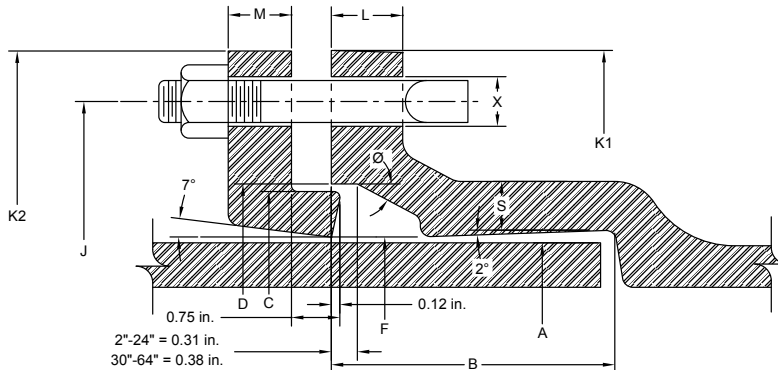
Compact MJ Fittings

ANSI/AWWA C153/A21.53

2" - 64" DUCTILE IRON MECHANICAL JOINT COMPACT FITTINGS

GENERAL SPECIFICATIONS

- MATERIAL:** Ductile Iron per ASTM A536
- PRESSURE:** 350 PSI rating for 2" - 24" sizes, 250 PSI rating for 30" - 48" sizes and 150 PSI rating for 54" - 64" sizes
- TESTING:** In accordance with ANSI/AWWA C153/A21.53, ANSI/AWWA C111/A21.11, UL and FM requirements
- LAYING LENGTH:** In accordance with ANSI/AWWA C153/A21.53 (fittings not listed in ANSI/AWWA have dimensions per Star design as noted in the catalog)
- DEFLECTION:** 2" - 4"=8° | 6"=7° | 8"-12"=5° | 14"-16"=3 1/2° | 18"-24"=3° | 30"-64"=2°
- WEIGHTS:** Are in pounds, unless noted otherwise and do not include accessories, cement lining and coating
- FLANGES:** Flanged ends on fittings match ANSI/AWWA C115/A21.15 and ANSI B16.1 class 125 flanges
- CEMENT LINING:** In accordance with ANSI/AWWA C104/A21.4 -- size 2" - 3" single thickness and sizes 4" - 64" double thickness. [Click here for a pressure jetting discussion](#) or visit http://www.starpipeproducts.com/pressure_cleaning_guidelines.asp.
- COATING:** Asphaltic seal coat inside and out in accordance with ANSI/AWWA C104/A21.4 and referenced in ANSI/AWWA C153/A21.53
- GASKETS:** SBR in accordance with ANSI/AWWA C111/A21.11 (see pg. 16)
- T-BOLTS/NUTS:** Low alloy steel in accordance with ANSI/AWWA C111/A21.11 (see pg. 18)
- APPROVALS:** 3" - 12" UL/ULC Listed | 2" and greater are UL/ANSI/NSF Standards 61 and 372 | 3" - 16" FM APPROVED. Please consult factory for detail listing and approvals.
- DIMENSIONS:** All dimensions are in inches unless noted otherwise. ([Click here for a short commentary on non-pressure sewer applications](#) or visit http://www.starpipeproducts.com/non-pressure_sewer_applications.asp. Review commentary before ordering or installing fittings for this application.)
- INSTALLATION:** Per ANSI/AWWA C600 and C111 using DIP conforming to C150/C151 and PVC pipe conforming to C900/C905



MECHANICALJOINT DIMENSIONS

NOM. SIZE	A DIA.	B	C DIA.	D DIA.	F DIA.	J DIA.	K1 DIA.	K2 DIA.	L	M	S	Ø	X DIA.	BOLTS	
														SIZE	NO.
2	2.50	2.50	3.39	3.50	2.61	4.75	6.19	6.25	0.58	0.62	0.36	28°	3/4	5/8 x 3	2
3	3.96	2.50	4.84	4.94	4.06	6.19	7.62	7.69	0.58	0.62	0.39	28°	3/4	5/8 x 3	4
4	4.80	2.50	5.92	6.02	4.90	7.50	9.06	9.12	0.60	0.75	0.39	28°	7/8	3/4 x 3 1/2	4
6	6.90	2.50	8.02	8.12	7.00	9.50	11.06	11.12	0.63	0.88	0.43	28°	7/8	3/4 x 3 1/2	6
8	9.05	2.50	10.17	10.27	9.15	11.75	13.31	13.37	0.66	1.00	0.45	28°	7/8	3/4 x 3 1/2	6
10	11.10	2.50	12.22	12.34	11.20	14.00	15.62	15.62	0.70	1.00	0.47	28°	7/8	3/4 x 3 1/2	8
12	13.20	2.50	14.32	14.44	13.30	16.25	17.88	17.88	0.73	1.00	0.49	28°	7/8	3/4 x 3 1/2	8
14	15.30	3.50	16.40	16.54	15.44	18.75	20.25	20.25	0.79	1.25	0.55	28°	7/8	3/4 x 4	10
16	17.40	3.50	18.50	18.64	17.54	21.00	22.50	22.50	0.85	1.31	0.58	28°	7/8	3/4 x 4	12
18	19.50	3.50	20.60	20.74	19.64	23.25	24.83	24.75	1.00	1.38	0.68	28°	7/8	3/4 x 4	12
20	21.60	3.50	22.70	22.84	21.74	25.50	27.08	27.00	1.02	1.44	0.69	28°	7/8	3/4 x 4	14
24	25.80	3.50	26.90	27.04	25.94	30.00	31.58	31.50	1.02	1.56	0.75	28°	7/8	3/4 x 4 1/2	16
30	32.00	4.00	33.29	33.46	32.17	36.88	39.12	39.12	1.31	2.00	0.82	20°	1 1/8	1 x 5 1/2	20
36	38.30	4.00	39.59	39.76	38.47	43.75	46.00	46.00	1.45	2.00	1.00	20°	1 1/8	1 x 5 1/2	24
42	44.50	4.00	45.79	45.96	44.67	50.62	53.12	53.12	1.45	2.00	1.25	20°	1 3/8	1 1/4 x 6	28
48	50.80	4.00	52.09	52.26	50.97	57.50	60.00	60.00	1.45	2.00	1.35	20°	1 3/8	1 1/4 x 6	32
54	57.56	4.00	58.82	59.02	57.73	63.20	65.70	65.70	1.88	2.00	1.50	20°	1 3/8	1 1/4 x 6 1/2	36
60	61.61	4.00	62.87	63.07	61.78	67.72	70.22	70.22	1.88	2.00	1.55	20°	1 3/8	1 1/4 x 6 1/2	36
64	65.67	4.00	66.96	67.13	65.84	71.86	74.36	74.36	1.88	2.00	1.62	20°	1 3/8	1 1/4 x 6 1/2	38

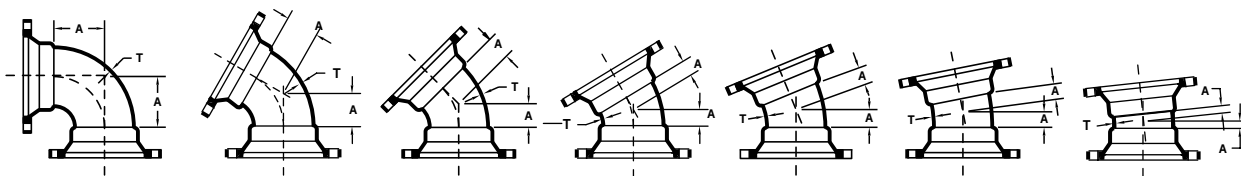
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* REGISTERED TRADEMARK OF STAR PIPE PRODUCTS

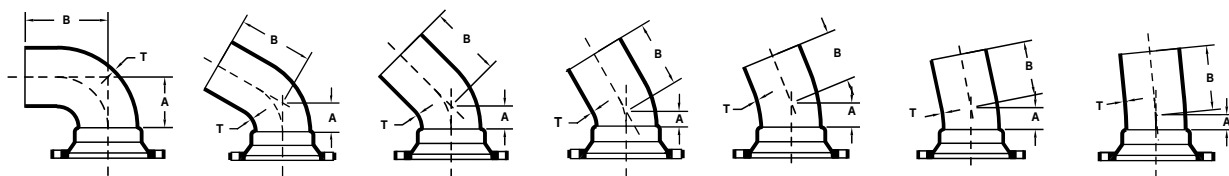


Compact MJ Fittings

ANSI/AWWA C153/A21.53



MJ x MJ BENDS		90° MJ x MJ BENDS (1/4)		60° MJ x MJ BENDS (1/6)		45° MJ x MJ BENDS (1/8)		30° MJ x MJ BENDS (1/12)		22 1/2° MJ x MJ BENDS (1/16)		11 1/4° MJ x MJ BENDS (1/32)		5 5/8° MJ x MJ BENDS (1/64)	
NOM. SIZE	T	A	WT (LBS.)	A	WT (LBS.)	A	WT (LBS.)	A	WT (LBS.)	A	WT (LBS.)	A	WT (LBS.)	A	WT (LBS.)
2	0.30	3.25	14	-	-	1.80	13	-	-	1.00	9	1.00	8	-	-
3	0.33	3.50	23	-	-	1.50	21	-	-	1.00	16	1.00	14	-	-
4	0.34	4.00	27	-	-	2.00	23	-	-	1.50	18	1.25	16	1.25	16
6	0.36	5.00	39	-	-	3.00	32	-	-	2.00	32	1.50	30	1.50	27
8	0.38	6.50	57	-	-	3.50	46	3.00	44	2.50	46	1.75	42	1.75	38
10	0.40	7.50	89	-	-	4.50	70	-	-	3.00	64	2.00	58	2.00	56
12	0.42	9.00	108	-	-	5.50	86	-	-	3.50	84	2.25	74	2.25	73
14	0.47	11.50	180	-	-	5.00	145	-	-	3.75	140	2.50	128	-	-
16	0.50	12.50	264	-	-	5.50	202	-	-	3.75	178	2.50	148	2.50	150
18	0.54	14.00	335	-	-	6.00	250	-	-	4.50	255	3.00	205	-	-
20	0.57	15.00	400	-	-	7.00	305	-	-	4.50	262	3.00	245	3.00	239
24	0.61	17.00	565	10.50	479	7.50	405	6.00	385	4.50	412	3.00	315	3.00	317
30	0.66	21.50	1005	13.50	843	11.50	798	9.75	692	6.75	665	4.75	568	4.75	568
36	0.74	24.50	1562	17.00	1350	11.50	1164	11.00	1080	7.75	960	5.00	840	5.00	825
42	0.82	29.25	2506	19.00	2150	14.00	1792	12.00	1465	9.00	1350	6.00	1319	6.00	1125
48	0.90	33.25	3045	21.00	2650	15.00	2390	13.25	2075	10.00	1886	6.50	1700	6.50	1600
54	1.05	37.00	4048	-	-	20.25	3088	-	-	10.25	2225	5.00	1696	-	-
60	1.10	39.50	4744	-	-	21.25	3516	-	-	10.75	2407	7.00	2033	-	-
64	1.16	42.00	5539	-	-	22.25	4000	-	-	11.00	2727	7.00	2245	-	-

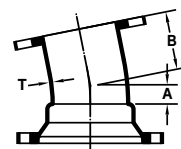
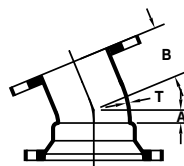
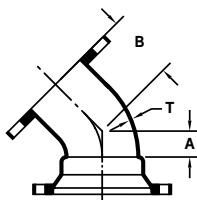
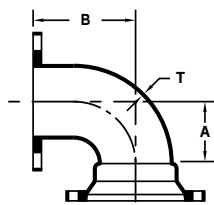


MJ x PE BENDS		90° MJ x PE BENDS (¼)			60° MJ x PE BENDS (⅙)			45° MJ x PE BENDS (⅛)			30° MJ x PE BENDS (¹⁄₁₂)			22 ½° MJ x PE BENDS (¹⁄₁₆)			11 ¼° MJ x PE BENDS (¹⁄₃₂)			5 5⁄8° MJ x PE BENDS (¹⁄₆₄)		
NOM. SIZE	T	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)
3	0.33	3.50	8.50	16	-	-	-	1.50	7.00	13	-	-	-	1.00	6.50	12	1.00	6.50	12	-	-	-
4	0.34	4.00	9.50	22	-	-	-	2.00	7.50	19	-	-	-	1.50	7.00	18	1.25	6.25	17	-	-	-
6	0.36	5.00	12.00	40	-	-	-	3.00	8.50	31	-	-	-	2.00	7.50	29	1.50	7.00	27	-	-	-
8	0.38	6.50	12.50	61	-	-	-	3.50	9.00	46	-	-	-	2.50	8.00	43	1.75	7.25	39	-	-	-
10	0.40	7.50	13.00	83	-	-	-	4.50	10.00	68	-	-	-	3.00	8.50	61	2.00	7.50	52	-	-	-
12	0.42	9.00	14.50	114	-	-	-	5.50	11.00	95	-	-	-	3.50	9.00	81	2.25	7.75	70	-	-	-
14	0.47	11.50	19.50	197	-	-	-	5.00	13.00	148	-	-	-	3.75	11.25	133	2.50	10.50	122	-	-	-
16	0.50	12.50	20.50	248	-	-	-	5.50	13.50	184	-	-	-	3.75	11.75	166	2.50	10.50	148	-	-	-
18	0.54	14.00	21.00	325	-	-	-	6.00	13.00	235	-	-	-	6.00	13.00	235	6.00	13.00	235	-	-	-
20	0.57	15.00	22.50	390	-	-	-	7.00	14.00	300	-	-	-	7.00	14.00	300	7.00	14.00	300	-	-	-
24	0.61	17.00	25.00	575	-	-	-	7.50	14.50	390	-	-	-	7.50	14.50	395	7.50	14.50	400	-	-	-
30	0.66	22.75	31.75	865	13.50	22.50	846	10.50	19.50	715	9.75	18.75	762	6.75	15.75	600	4.75	13.75	535	4.75	13.75	505
36	0.74	24.50	33.50	1355	-	-	-	12.00	21.00	1040	-	-	-	7.75	16.75	865	5.00	14.00	725	-	-	-
42	0.82	29.25	38.25	2055	-	-	-	14.00	23.00	1460	-	-	-	9.00	18.00	1200	6.00	15.00	1030	-	-	-
48	0.90	33.25	42.25	2805	-	-	-	15.00	24.00	1905	-	-	-	10.00	19.00	1575	6.50	15.50	1290	-	-	-

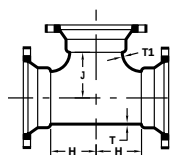
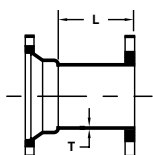


Compact MJ Fittings

ANSI/AWWA C153/A21.53



MJ x FE BENDS		90° MJ x FE BENDS (1/4)			45° MJ x FE BENDS (1/8)			22 1/2° MJ x FE BENDS (1/16)			11 1/4° MJ x FE BENDS (1/32)		
NOM. SIZE	T	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)	A	B	WT (LBS.)
3	0.33	3.50	5.50	20	1.50	3.00	17	1.00	3.00	17	1.00	3.00	15
4	0.34	4.00	6.50	26	2.00	4.00	24	1.50	4.00	26	1.25	4.00	19
6	0.36	5.00	8.00	47	3.50	5.00	40	2.00	5.00	36	1.50	5.00	30
8	0.38	6.50	9.00	68	3.50	5.50	57	2.50	5.50	53	1.75	5.50	50
10	0.40	7.50	11.00	102	4.50	6.50	83	3.00	6.50	102	2.00	6.50	75
12	0.42	9.00	12.00	134	5.50	7.50	110	3.50	7.50	134	2.25	7.50	88
14	0.47	11.50	14.00	227	5.00	7.50	207	---	---	---	---	---	---
16	0.50	12.50	15.00	306	5.50	8.00	239	3.75	8.00	228	---	---	---
18	0.54	---	---	---	---	---	---	---	---	---	3.00	8.50	247
20	0.57	15.00	18.00	445	7.00	9.50	339	4.50	9.50	321	---	---	---
30	0.66	21.50	25.00	1070	10.50	15.00	858	---	---	---	---	---	---
36	0.74	24.50	28.00	---	---	---	---	---	---	---	---	---	---
42	0.82	29.25	31.00	2190	---	---	---	---	---	---	---	---	---
48	0.90	33.25	34.00	3015	---	---	---	---	---	---	---	---	---



MJ x FLANGE ADAPTER			
NOM. SIZE	T	L	WT (LBS.)
3	0.33	3.50	13
4	0.34	3.50	22
6	0.36	3.50	32
8	0.38	3.50	47
10	0.40	4.00	66
12	0.42	4.00	91
14	0.47	5.00	141
16	0.50	5.00	170
18	0.54	5.00	176
20	0.57	5.00	252
24	0.61	5.00	320
30	0.66	7.00	558
36	0.74	8.50	796
42	0.82	12.00	1180
48	0.90	12.00	1499

MJ x MJ TEES					
NOM. SIZE	T	T1	H	J	WT (LBS.)
2 x 2	0.39	0.39	3.25	3.25	20
3 x 2	0.48	0.39	3.50	3.50	43
3 x 3	0.33	0.33	3.00	3.00	28
4 x 2	.034	0.30	3.00	4.00	29
4 x 3	0.34	0.33	3.50	4.00	30
4 x 4	0.34	0.34	4.00	4.00	32
6 x 3	0.36	0.33	3.50	5.00	42
6 x 4	0.36	0.34	4.00	5.00	46
6 x 4 x 6	0.36	0.36	5.00	5.00	45
6 x 6	0.36	0.36	5.00	5.00	56
6 x 6 x 8	0.36	0.38	6.50	6.50	62
8 x 3	0.38	0.33	4.00	6.50	52
8 x 4	0.38	0.34	4.00	6.50	60
8 x 6	0.38	0.36	5.00	6.50	72
8 x 6 x 6	0.38	0.38	5.00	6.50	62
8 x 6 x 8	0.38	0.38	6.00	6.50	85
8 x 8	0.38	0.38	6.50	6.50	86
10 x 3	0.40	0.33	4.00	7.50	75
10 x 4	0.40	0.34	4.00	7.50	78
10 x 6	0.40	0.36	5.00	7.50	90
10 x 8	0.40	0.38	6.50	7.50	105
10 x 10	0.40	0.40	7.50	7.50	120
12 x 3	0.42	0.33	4.00	8.75	90
12 x 4	0.42	0.34	4.00	8.75	94

(Con't)

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* REGISTERED TRADEMARK OF STAR PIPE PRODUCTS



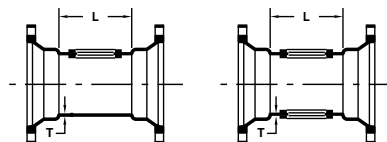
Compact MJ Fittings

ANSI/AWWA C153/A21.53

MJ x MJ TEES (Con't)					
NOM. SIZE	T	T1	H	J	WT (LBS.)
12 x 6	0.42	0.36	5.00	8.75	110
12 x 8	0.42	0.38	6.50	8.75	125
12 x 10	0.42	0.40	7.50	8.75	140
12 x 12	0.42	0.42	8.75	8.75	160
14 x 6	0.47	0.36	6.50	10.50	182
14 x 8	0.47	0.38	7.50	10.50	190
14 x 10	0.47	0.40	8.50	10.50	206
14 x 12	0.47	0.42	9.50	10.50	221
14 x 14	0.47	0.47	10.50	10.50	251
16 x 6	0.50	0.36	6.50	11.50	218
16 x 8	0.50	0.38	7.50	11.50	223
16 x 10	0.50	0.40	8.50	11.50	264
16 x 12	0.50	0.42	9.50	11.50	280
16 x 14	0.50	0.47	10.50	11.50	316
16 x 16	0.50	0.50	11.50	11.50	322
18 x 6	0.54	0.36	6.50	12.50	275
18 x 8	0.54	0.38	7.50	12.50	295
18 x 10	0.54	0.40	8.50	12.50	315
18 x 12	0.54	0.42	9.50	12.50	335
18 x 14	0.54	0.47	10.50	12.50	380
18 x 16	0.54	0.50	11.50	12.50	405
18 x 18	0.54	0.54	12.50	12.50	435
20 x 4	0.57	0.34	5.50	14.00	295
20 x 6	0.57	0.36	6.50	14.00	315
20 x 8	0.57	0.38	8.00	14.00	345
20 x 10	0.57	0.40	9.00	14.00	370
20 x 12	0.57	0.42	10.00	14.00	395
20 x 14	0.57	0.47	11.00	14.00	440
20 x 16	0.57	0.50	12.00	14.00	465
20 x 18	0.57	0.54	13.00	14.00	505
20 x 20	0.57	0.57	14.00	14.00	535
24 x 4	0.61	0.34	6.00	16.00	398
24 x 6	0.61	0.36	7.00	16.00	415
24 x 8	0.61	0.38	8.00	16.00	445
24 x 10	0.61	0.40	9.00	16.00	470
24 x 12	0.61	0.42	10.00	16.00	500
24 x 14	0.61	0.47	11.00	16.00	550
24 x 16	0.61	0.50	12.00	16.00	580
24 x 18	0.61	0.54	13.00	16.00	625
24 x 20	0.61	0.57	14.00	16.00	660
24 x 24	0.61	0.61	16.00	16.00	720
30 x 6	0.66	0.36	8.00	20.00	685
30 x 8	0.66	0.38	8.50	20.00	739
30 x 10	0.66	0.40	10.00	20.00	760
30 x 12	0.66	0.42	10.00	20.00	830
30 x 14	0.66	0.47	11.00	20.00	880
30 x 16	0.66	0.50	12.50	20.00	878
30 x 18	0.66	0.54	14.00	20.00	1039
30 x 20	0.66	0.57	15.00	20.00	1000
30 x 24	0.66	0.61	21.00	22.00	1389
30 x 30	0.66	0.66	20.00	20.00	1323
36 x 4	0.74	0.34	7.00	23.50	924
36 x 6	0.74	0.36	8.00	23.50	1045

(Con't)➔

MJ x MJ TEES (Con't)					
NOM. SIZE	T	T1	H	J	WT (LBS.)
36 x 8	0.74	0.38	9.00	23.50	1095
36 x 10	0.74	0.40	9.00	23.50	1024
36 x 12	0.74	0.42	10.00	23.50	1072
36 x 14	0.74	0.47	11.00	23.50	1135
36 x 16	0.74	0.50	12.50	23.50	1210
36 x 18	0.74	0.54	13.00	23.50	1251
36 x 20	0.74	0.57	15.00	23.50	1350
36 x 24	0.74	0.61	16.00	23.50	1550
36 x 30	0.74	0.66	20.00	23.50	1986
36 x 36	0.74	0.74	23.50	23.50	2072
42 x 6	0.82	0.36	9.00	27.50	1366
42 x 8	0.82	0.38	9.00	27.50	1369
42 x 12	0.82	0.42	14.00	27.50	1885
42 x 16	0.82	0.50	13.00	27.50	1929
42 x 18	0.82	0.54	16.00	27.50	2072
42 x 20	0.82	0.57	18.00	27.50	1947
42 x 24	0.82	0.61	20.00	27.50	2270
42 x 30	0.82	0.66	22.00	29.50	2608
42 x 36	0.82	0.74	30.00	30.00	3000
42 x 42	0.82	0.82	30.00	30.00	3175
48 x 6	0.90	0.36	10.00	32.00	1949
48 x 12	0.90	0.42	14.00	32.00	2535
48 x 16	0.90	0.50	13.00	32.00	2657
48 x 18	0.90	0.54	16.00	32.00	2293
48 x 24	0.90	0.61	23.00	32.00	2870
48 x 30	0.90	0.66	23.00	32.00	3050
48 x 36	0.90	0.74	33.50	32.25	3900
48 x 42	0.90	0.82	33.50	33.50	4100
48 x 48	0.90	0.90	33.50	33.50	4250
54 x 20	1.05	0.57	23.00	37.00	3486
54 x 24	1.05	0.61	23.00	37.00	3505
54 x 30	1.05	0.66	29.30	37.00	4162
54 x 36	1.05	0.77	29.30	37.00	4257
54 x 42	1.05	0.88	31.00	39.00	4610
60 x 30	1.10	0.66	29.50	39.00	4648
64 x 64	1.16	1.16	43.30	43.30	7454



MJ x MJ TAPPED TEES / CROSSES (2" TAP)

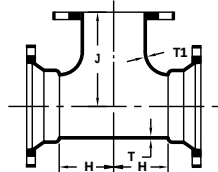
NOM. SIZE	T	L	MAX TAP	WT (LBS.)
3	0.33	6.00	2 ½	18
4	0.34	6.00	3	25
6	0.36	6.00	3	42
8	0.38	6.00	3	55
10	0.40	6.00	3	70
12	0.42	6.00	3	85
16	0.50	6.00	3	164
24	0.61	8.00	3	325

Threads in Accordance with ANSI/ASME B1.20.1



Compact MJ Fittings

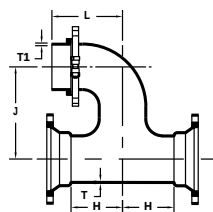
ANSI/AWWA C153/A21.53



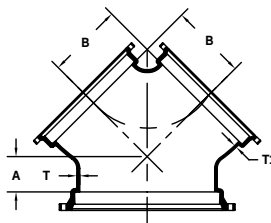
MJ x FE TEES					
NOM. SIZE	T	T1	H	J	WT (LBS.)
3 x 3	0.33	0.33	3.00	5.50	30
4 x 2	0.52	0.39	4.80	4.80	53
4 x 3	0.34	0.33	3.50	6.50	34
4 x 4	0.34	0.34	4.00	6.50	40
6 x 3	0.36	0.33	3.50	8.00	50
6 x 4	0.36	0.34	4.00	8.00	65
6 x 6	0.36	0.36	5.00	8.00	62
8 x 4	0.38	0.34	4.00	9.00	65
8 x 6	0.38	0.36	5.00	9.00	78
8 x 8	0.38	0.38	6.50	9.00	88
10 x 4	0.40	0.34	4.00	11.00	90
10 x 6	0.40	0.36	5.00	11.00	106
10 x 8	0.40	0.38	6.50	11.00	114
10 x 10	0.40	0.40	7.50	11.00	126
12 x 4	0.42	0.34	4.00	12.00	118
12 x 6	0.42	0.36	5.00	12.00	133
12 x 8	0.42	0.38	6.50	12.00	134
12 x 10	0.42	0.40	7.50	12.00	145
12 x 12	0.42	0.42	8.75	12.00	170
14 x 6	0.47	0.36	6.50	14.00	185
14 x 8	0.47	0.38	7.50	14.00	206
14 x 10	0.47	0.40	8.50	14.00	244
14 x 12	0.47	0.42	9.50	14.00	284
14 x 14	0.47	0.47	10.50	14.00	305
16 x 6	0.50	0.36	6.50	15.00	207
16 x 8	0.50	0.38	7.50	15.00	260
16 x 10	0.50	0.40	8.50	15.00	287
16 x 12	0.50	0.42	9.50	15.00	312
16 x 14	0.50	0.47	10.50	15.00	348
16 x 16	0.50	0.50	11.50	15.00	374
18 x 6	0.54	0.36	6.50	15.50	325
18 x 8	0.54	0.38	7.50	15.50	351
18 x 12	0.54	0.42	9.50	15.50	358
18 x 18	0.54	0.54	12.50	16.50	445
20 x 4	0.57	0.34	6.50	17.00	321
20 x 6	0.57	0.36	6.50	17.00	360
20 x 8	0.57	0.38	8.00	17.00	339
20 x 10	0.57	0.40	9.00	17.00	370
24 x 6	0.61	0.36	7.00	19.00	432
24 x 8	0.61	0.38	8.00	19.00	472
24 x 12	0.61	0.42	10.00	19.00	542
24 x 16	0.61	0.50	12.00	19.00	622
24 x 18	0.61	0.54	13.00	22.00	680
24 x 24	0.61	0.61	16.00	22.00	950
30 x 6	0.66	0.36	8.00	23.00	692
30 x 8	0.66	0.38	8.50	23.00	719
30 x 10	0.66	0.40	9.50	23.00	764
30 x 12	0.66	0.42	10.00	23.00	796

(Con't)➡

MJ x FE TEES (Con't)					
NOM. SIZE	T	T1	H	J	WT (LBS.)
30 x 16	0.66	0.50	12.50	23.00	909
30 x 24	0.66	0.61	16.00	25.00	1290
30 x 30	0.66	0.66	20.00	25.00	1355
36 x 6	0.74	0.36	8.00	26.00	980
36 x 14	0.74	0.47	11.10	26.00	1160
36 x 16	0.74	0.50	12.50	26.00	1241
36 x 20	0.74	0.57	15.00	26.00	1381
42 x 6	0.82	0.36	9.00	30.00	1384
42 x 24	0.82	0.61	20.00	30.00	2130
42 x 42	0.82	0.82	30.00	31.00	3878
48 x 20	0.90	0.57	22.00	34.00	2706
48 x 30	0.90	0.66	23.00	34.00	2872
48 x 48	0.90	0.90	33.50	34.00	4038
54 x 30	1.05	0.66	29.30	37.00	4204



MJ x SWIVEL PARALLEL TEE W/ SWIVEL GLAND						
NOM. SIZE	T	T1	H	J	L	WT (LBS.)
6 x 6	0.36	0.36	8.00	12.50	10.00	83
8 x 6	0.38	0.36	9.00	13.50	11.00	105
10 x 6	0.40	0.36	11.00	14.00	13.00	125
12 x 6	0.42	0.36	12.00	16.00	14.00	235



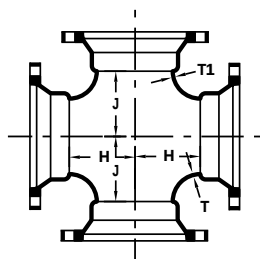
MJ x MJ TRUE WYES					
NOM. SIZE	T	T1	A	B	WT (LBS.)
20 x 20 x 20	0.57	0.57	7.50	15.00	550
24 x 14 x 14	0.61	0.47	9.00	11.50	395
30 x 24 x 24	0.66	0.61	8.00	17.00	815
30 x 30 x 30	0.66	0.66	10.00	21.50	1380

STAR[®] PIPE PRODUCTS



Compact MJ Fittings

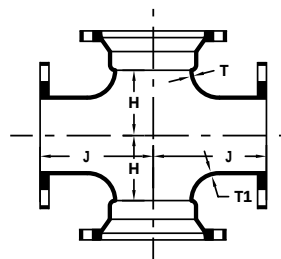
ANSI/AWWA C153/A21.53



MJ CROSSES					
NOM. SIZE	T	T1	H	J	WT (LBS.)
3 x 3	0.33	0.33	3.00	3.00	35
4 x 3	0.34	0.33	3.50	4.00	38
4 x 4	0.34	0.34	4.00	4.00	40
6 x 4	0.36	0.34	4.00	5.00	57
6 x 6	0.36	0.36	5.00	5.00	80
8 x 4	0.38	0.34	4.00	6.00	68
8 x 6	0.38	0.36	5.00	6.00	74
8 x 8	0.38	0.38	6.00	6.00	105
10 x 4	0.40	0.34	4.00	7.00	112
10 x 6	0.40	0.36	5.00	7.00	119
10 x 8	0.40	0.38	6.50	7.00	124
10 x 10	0.40	0.40	7.00	7.00	145
12 x 4	0.42	0.34	4.00	8.50	119
12 x 6	0.42	0.36	5.00	8.50	126
12 x 8	0.42	0.38	6.00	8.50	149
12 x 10	0.42	0.40	7.50	8.50	179
12 x 12	0.42	0.42	8.50	8.50	200
14 x 6	0.47	0.36	6.50	10.50	200
14 x 8	0.47	0.38	7.50	10.50	228
14 x 10	0.47	0.40	8.50	10.50	255
14 x 12	0.47	0.42	9.50	10.50	269
14 x 14	0.47	0.47	10.50	10.50	335
16 x 6	0.50	0.36	6.50	11.50	240
16 x 8	0.50	0.38	7.50	11.50	260
16 x 10	0.50	0.40	8.50	11.50	317
16 x 12	0.50	0.42	9.50	11.50	320
16 x 16	0.50	0.50	11.50	11.50	385
18 x 12	0.54	0.42	9.50	12.50	348
18 x 18	0.54	0.54	12.50	12.50	478
20 x 8	0.57	0.38	8.00	14.00	379
20 x 12	0.57	0.42	10.00	14.00	413
20 x 18	0.57	0.54	13.00	14.00	554
20 x 20	0.57	0.57	14.00	14.00	590
24 x 6	0.61	0.36	7.00	16.00	481
24 x 8	0.61	0.38	8.00	16.00	500
24 x 12	0.61	0.42	10.00	16.00	529
24 x 16	0.61	0.50	12.00	16.00	641
24 x 18	0.61	0.54	13.00	16.00	868
24 x 20	0.61	0.57	14.00	16.00	757
24 x 24	0.61	0.61	16.00	16.00	881
30 x 12	0.66	0.42	10.00	20.00	882
30 x 24	0.66	0.61	16.00	20.00	1246
30 x 30	0.66	0.66	22.00	22.00	1691
36 x 24	0.74	0.61	16.00	23.50	1785

(Con't)➔

MJ CROSSES (Con't)					
NOM. SIZE	T	T1	H	J	WT (LBS.)
36 x 36	0.74	0.74	26.00	26.00	2811
42 x 24	0.82	0.61	20.00	27.50	2668
42 x 30	0.82	0.66	22.00	29.50	2950
42 x 36	0.82	0.74	30.00	30.00	3607
42 x 42	0.82	0.82	30.00	30.00	3725
48 x 20	0.90	0.57	20.00	32.00	2636
48 x 24	0.90	0.61	23.00	32.00	2921
48 x 30	0.90	0.66	23.00	32.00	4505
48 x 36	0.90	0.74	33.50	32.25	4700
48 x 48	0.90	0.90	33.50	33.50	5827
54 x 54	1.05	1.05	35.80	35.80	5890

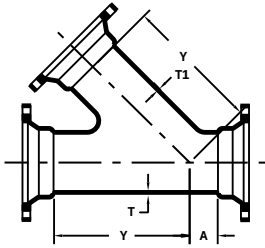


MJ x FLANGE CROSS					
NOM. SIZE	T	T1	H	J	WT (LBS.)
8 x 8	0.38	0.38	6.50	9.00	130
10 x 10	0.40	0.40	7.50	11.00	185
12 x 12	0.42	0.42	8.75	12.00	256



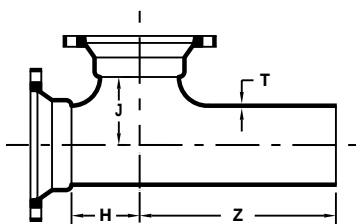
Compact MJ Fittings

ANSI/AWWA C153/A21.53



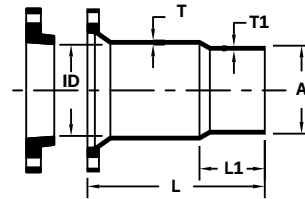
45° MJ LATERALS

NOM. SIZE	T	T1	A	Y	WT (LBS.)
3 x 3	0.33	0.33	2.50	8.50	36
4 x 3	0.34	0.33	2.50	8.50	40
4 x 4	0.34	0.34	2.50	8.50	41
6 x 4	0.36	0.34	1.50	11.00	53
6 x 6	0.36	0.36	3.00	12.50	85
8 x 4	0.38	0.34	0.50	13.00	73
8 x 6	0.38	0.36	2.00	14.50	90
8 x 8	0.38	0.38	3.50	16.00	102
10 x 4	0.40	0.34	0.00	15.00	150
10 x 6	0.40	0.36	1.00	16.00	158
10 x 8	0.40	0.38	2.50	17.00	172
10 x 10	0.40	0.40	3.50	19.00	210
12 x 4	0.42	0.34	0.00	16.50	150
12 x 6	0.42	0.36	1.50	18.50	186
12 x 8	0.42	0.38	1.50	18.50	188
12 x 10	0.42	0.40	3.00	20.00	250
12 x 12	0.42	0.42	4.50	22.50	272
14 x 6	0.47	0.36	0.00	19.50	245
14 x 8	0.47	0.38	1.50	21.00	279
14 x 10	0.47	0.40	3.00	22.50	316
14 x 14	0.47	0.47	6.00	25.00	474
16 x 4	0.50	0.34	0.00	21.00	272
16 x 6	0.50	0.36	0.00	21.00	300
16 x 8	0.50	0.38	0.50	22.50	349
16 x 10	0.50	0.40	2.00	24.00	370
16 x 12	0.50	0.42	3.50	25.00	453
16 x 14	0.50	0.47	5.00	26.50	500
16 x 16	0.50	0.50	6.50	28.00	575



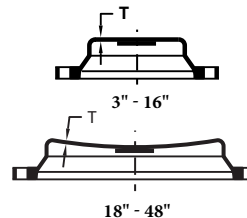
MJ x PE x MJ TEES

NOM. SIZE	T	H	J	Z	WT (LBS.)
6 x 6	0.36	5.00	5.00	12.00	57
8 x 6	0.38	5.50	6.50	11.50	69
8 x 8	0.38	6.50	6.50	15.00	77
10 x 10	0.40	7.50	7.50	13.00	120

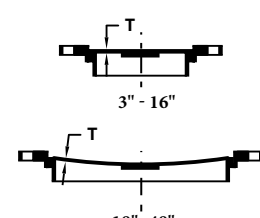


MJ x PE CUTTING IN SLEEVE W/ OVER SIZE GLAND

NOM. SIZE	ID	T	T1	A	L	L1	WT (LBS.)
4	5.10	0.36	0.34	4.80	20.00	9.00	50
6	7.20	0.38	0.36	6.90	20.00	9.00	62
8	9.40	0.40	0.38	9.05	20.00	9.00	70
10	11.50	0.42	0.40	11.10	20.00	9.00	105
12	13.60	0.47	0.42	13.20	20.00	9.00	128
16	17.94	0.54	0.50	17.40	20.00	9.00	275



CAP



PLUG

MJ CAPS & PLUGS (SOLID OR TAPPED)

NOM. SIZE	T	MAX. TAP	WT (LBS.)	
			PLUGS	CAPS
3	0.48	2	9	8
4	0.34	2	12	9
6	0.42	2	21	15
8	0.44	2	32	22
10	0.46	2	40	32
12	0.48	2	54	42
14	0.55	2 1/2	77	86
16	0.56	2 1/2	101	79
18	0.54	2 1/2	136	120
20	0.57	2 1/2	161	140
24	0.61	3	236	199
30	0.70	4	388	357
36	1.03	4	691	633
42	1.13	4	969	893
48	1.13	4	1296	1114
54	2.16	6	2050	2175
60	2.25	6	2446	2599
64	2.38	6	2850	3026

Threads in Accordance with ANSI/ASME B1.20.1

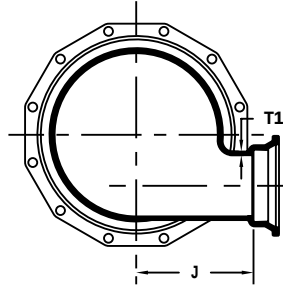
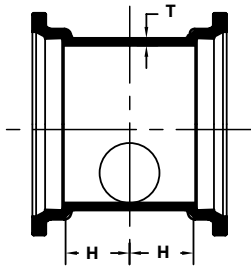
UCAT17.01

REGISTERED TRADEMARK OF STAR PIPE PRODUCTS



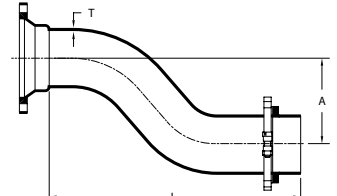
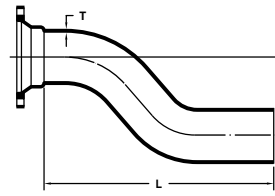
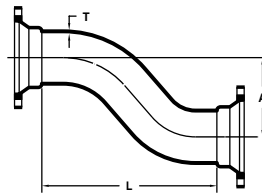
Compact MJ Fittings

ANSI/AWWA C153/A21.53



MJ x MJ TANGENTIAL TEES

NOM. SIZE	T	T1	H	J	WT (LBS.)
16 x 6	0.50	0.38	6.50	11.50	225
16 x 12	0.50	0.42	9.50	11.50	300
18 x 6	0.54	0.36	6.50	12.50	285
24 x 6	0.61	0.36	7.00	16.00	455
24 x 12	0.61	0.42	10.00	16.00	540

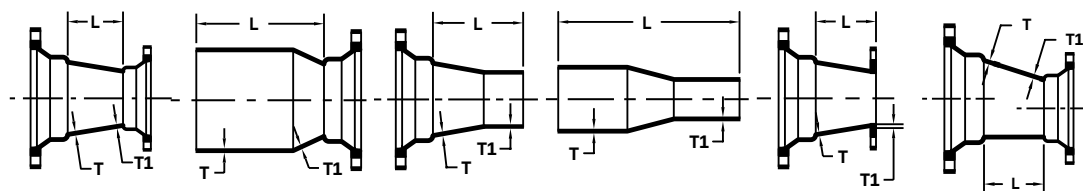


MJ OFFSETS			MJ x MJ		MJ x PE		MJ x SWIVEL W/ SWIVEL GLAND	
NOM. SIZE	T	A	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)
3 x 6	0.33	6.00	9.00	22	---	---	---	---
3 x 12	0.33	12.00	15.00	30	---	---	---	---
3 x 18	0.33	18.00	21.00	39	---	---	---	---
3 x 24	0.33	24.00	27.00	47	---	---	---	---
4 x 6	0.34	6.00	10.00	29	15.50	29	---	---
4 x 12	0.34	12.00	18.00	42	23.50	43	---	---
4 x 18	0.34	18.00	22.00	51	27.50	52	---	---
4 x 24	0.34	24.00	28.00	63	33.50	64	---	---
6 x 6	0.36	6.00	12.00	48	17.50	49	18.00	62
6 x 12	0.36	12.00	18.00	65	23.50	66	30.00	88
6 x 18	0.36	18.00	24.00	83	29.50	84	---	---
6 x 24	0.36	24.00	30.00	100	35.50	102	41.00	121
8 x 6	0.38	6.00	13.00	68	18.50	69	---	---
8 x 12	0.38	12.00	19.00	92	24.50	94	---	---
8 x 18	0.38	18.00	25.00	116	30.50	119	---	---
8 x 24	0.38	24.00	30.00	139	35.50	142	---	---
10 x 6	0.40	6.00	15.00	100	20.50	99	---	---
10 x 12	0.40	12.00	21.00	131	26.50	131	---	---
10 x 18	0.40	18.00	27.00	163	32.50	164	---	---
10 x 24	0.40	24.00	33.00	194	38.50	196	---	---
12 x 6	0.42	6.00	17.00	133	22.50	132	---	---
12 x 12	0.42	12.00	23.00	171	28.50	171	---	---
12 x 18	0.42	18.00	27.00	204	32.50	205	---	---
12 x 24	0.42	24.00	35.00	250	40.50	252	---	---
16 x 12	0.50	12.00	26.00	320	---	---	---	---
16 x 18	0.50	18.00	36.00	402	---	---	---	---
16 x 24	0.50	24.00	36.00	433	---	---	---	---
20 x 12	0.57	12.00	28.00	486	---	---	---	---
20 x 18	0.57	18.00	38.00	603	---	---	---	---



Compact MJ Fittings

ANSI/AWWA C153/A21.53



REDUCERS			MJ x MJ		SEB		LEB		PE x PE		MJ x FE		ECCENTRIC	
NOM. SIZE	T	T1	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)
4 x 3	0.34	0.33	3.00	16	8.50	17	8.50	16	14.00	14	5.00	19.00	---	---
6 x 3	0.36	0.33	5.00	22	10.62	24	10.50	19	16.00	19	---	---	---	---
6 x 4	0.36	0.34	4.00	24	9.50	23	9.50	23	15.00	22	5.00	30.00	---	---
8 x 4	0.38	0.34	5.00	32	10.50	30	10.50	34	16.00	30	---	---	---	---
8 x 6	0.38	0.36	4.00	36	9.50	35	9.50	32	15.00	33	6.00	41.00	---	---
10 x 4	0.40	0.34	7.00	46	12.50	44	12.50	43	---	---	---	---	---	---
10 x 6	0.40	0.36	5.00	47	10.50	46	10.50	46	16.00	46	---	---	5.00	47
10 x 8	0.40	0.38	4.00	50	9.50	49	9.50	50	15.00	47	---	---	4.00	50
12 x 4	0.42	0.34	9.00	58	14.50	60	14.50	57	20.00	58	---	---	---	---
12 x 6	0.42	0.36	7.00	60	12.50	53	12.50	57	18.00	57	---	---	---	---
12 x 8	0.42	0.38	5.00	60	10.50	61	10.50	59	16.00	54	7.00	82	---	---
12 x 10	0.42	0.40	4.00	64	9.50	53	9.50	58	15.00	54	7.00	85	---	---
14 x 6	0.47	0.36	9.00	110	16.90	100	14.50	105	---	---	---	---	---	---
14 x 8	0.47	0.38	7.00	122	14.90	99	12.40	98	---	---	---	---	---	---
14 x 10	0.47	0.40	5.00	120	12.90	96	10.40	92	---	---	8.00	112	---	---
14 x 12	0.47	0.42	4.00	132	11.90	90	9.40	92	17.30	88	---	---	---	---
16 x 6	0.50	0.36	11.00	148	21.00	125	16.50	144	24.30	93	---	---	---	---
16 x 8	0.50	0.38	9.00	155	18.00	124	14.50	136	22.30	119	---	---	---	---
16 x 10	0.50	0.40	7.00	160	15.00	124	12.50	125	20.50	119	---	---	---	---
16 x 12	0.50	0.42	5.00	161	12.90	122	10.50	116	18.30	99	---	---	5.00	115
16 x 14	0.50	0.47	4.00	131	12.00	133	12.00	135	19.70	129	---	---	---	---
18 x 8	0.54	0.38	13.00	201	20.00	170	19.50	195	---	---	16.00	190	---	---
18 x 10	0.54	0.40	10.00	196	18.00	165	17.40	185	25.50	160	---	---	---	---
18 x 12	0.54	0.42	7.00	180	15.50	150	14.00	150	19.50	150	12.00	198	---	---
18 x 14	0.54	0.47	6.00	200	15.00	175	15.00	200	---	---	---	---	---	---
18 x 16	0.54	0.50	5.00	196	12.50	170	12.50	192	---	---	---	---	---	---
20 x 8	0.57	0.38	16.00	227	---	---	---	---	---	---	---	---	---	---
20 x 10	0.57	0.40	16.00	220	22.12	200	19.00	210	---	---	---	---	---	---
20 x 12	0.57	0.42	12.00	227	17.50	170	16.00	205	---	---	---	---	---	---
20 x 14	0.57	0.47	10.00	200	18.00	190	17.90	205	---	---	---	---	---	---
20 x 16	0.57	0.50	7.00	231	13.50	185	13.50	200	---	---	---	---	8.00	217
20 x 18	0.57	0.54	4.00	225	12.00	200	12.00	215	---	---	---	---	8.00	235
24 x 8	0.61	0.38	20.00	263	---	---	---	---	---	---	---	---	---	---
24 x 10	0.61	0.40	18.00	286	---	---	---	---	---	---	---	---	---	---
24 x 12	0.61	0.42	16.00	263	21.50	275	21.00	290	---	---	18.00	318	---	---
24 x 14	0.61	0.47	14.00	310	22.00	310	21.90	315	---	---	---	---	---	---
24 x 16	0.61	0.50	13.00	279	21.00	285	17.50	285	---	---	---	---	12.00	320
24 x 18	0.61	0.54	10.00	284	18.00	300	18.00	310	21.00	228	---	---	---	---
24 x 20	0.61	0.57	7.00	328	15.00	276	13.50	275	---	---	---	---	7.00	370
30 x 12	0.66	0.42	30.00	530	---	---	---	---	---	---	---	---	---	---
30 x 16	0.66	0.50	30.00	633	39.00	565	39.00	623	48.00	690	---	---	---	---
30 x 18	0.66	0.54	28.00	658	37.00	654	37.00	635	---	---	---	---	28.00	800
30 x 20	0.66	0.57	24.00	628	33.00	590	33.00	603	---	---	---	---	24.00	630
30 x 24	0.66	0.61	10.00	478	24.50	536	24.50	526	---	---	---	---	10.00	570
36 x 4	0.74	0.34	36.00	712	---	---	---	---	---	---	---	---	---	---
36 x 6	0.74	0.36	36.00	731	---	---	---	---	---	---	---	---	---	---
36 x 8	0.74	0.38	36.00	750	---	---	---	---	---	---	---	---	---	---

(Cont'd)➔

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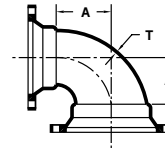
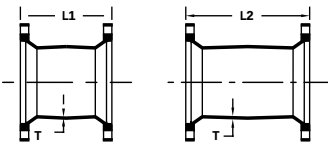
* REGISTERED TRADEMARK OF STAR PIPE PRODUCTS



Compact MJ Fittings

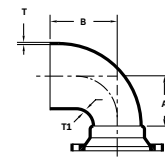
ANSI/AWWA C153/A21.53

REDUCERS (Con't)			MJ x MJ		SEB		LEB		PE x PE		MJ x FE		★ ECCENTRIC	
NOM. SIZE	T	T1	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)	L	WT (LBS.)
36 x 10	0.74	0.40	36.00	775	---	---	---	---	---	---	---	---	---	---
36 x 12	0.74	0.42	36.00	1058	---	---	---	---	---	---	---	---	---	---
36 x 16	0.74	0.50	40.00	1016	27.00	595	---	---	---	---	---	---	---	---
36 x 18	0.74	0.54	38.00	983	37.00	800	---	---	---	---	---	---	---	---
36 x 20	0.74	0.57	36.00	1165	45.00	850	45.00	950	---	---	---	---	---	---
36 x 24	0.74	0.61	19.00	822	33.12	746	33.00	810	---	---	---	---	19.00	820
36 x 30	0.74	0.66	15.50	811	24.62	788	24.50	758	---	---	---	---	15.50	811
42 x 24	0.82	0.61	40.00	1356	49.00	1204	49.00	1320	---	---	---	---	40.00	1782
42 x 30	0.82	0.66	20.00	1083	29.12	1150	29.00	1015	---	---	---	---	20.00	1435
42 x 36	0.82	0.74	15.50	1114	24.62	962	24.50	1013	---	---	---	---	15.50	1114
48 x 20	0.90	0.57	40.00	1580	49.00	1320	---	---	---	---	---	---	---	---
48 x 24	0.90	0.61	40.00	1761	---	---	---	---	---	---	---	---	40.00	1800
48 x 30	0.90	0.66	40.00	1779	49.00	1594	49.00	1711	---	---	---	---	40.00	1960
48 x 36	0.90	0.74	28.00	1641	37.00	1456	37.00	1540	---	---	---	---	28.00	2000
48 x 42	0.90	0.82	15.50	1426	24.50	1241	24.50	1275	---	---	---	---	15.50	1470
54 x 36	1.05	0.74	27.50	1916	---	---	---	---	---	---	---	---	---	---
54 x 42	1.05	0.82	19.25	1817	---	---	---	---	---	---	---	---	---	---
60 x 48	1.10	0.90	18.00	2053	---	---	---	---	---	---	---	---	---	---

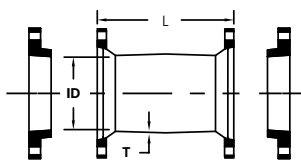


MJ SLEEVES					
NOM. SIZE	T	SHORT SLEEVES		LONG SLEEVES	
		L1	WT (LBS.)	L2	WT (LBS.)
2	0.30	7.50	8	12.00	13
3	0.33	7.50	12	12.00	17
4	0.34	7.50	15	12.00	22
6	0.36	7.50	23	12.00	29
8	0.38	7.50	31	12.00	45
10	0.40	7.50	45	12.00	61
12	0.42	7.50	57	12.00	79
14	0.47	9.50	94	15.00	128
16	0.50	9.50	118	15.00	159
18	0.54	9.00	145	15.00	200
20	0.57	9.00	173	15.00	236
24	0.61	9.00	226	15.00	306
30	0.66	15.00	472	24.00	634
36	0.74	15.00	673	24.00	889
42	0.82	15.00	887	24.00	1114
48	0.90	15.00	1059	24.00	1406
54	1.05	---	---	24.00	1718
60	1.10	---	---	24.00	1801
64	1.16	---	---	24.00	2204

MJ x MJ RED 90°				
Nom. SIZE	T	TI	A	WT (LBS.)
20 x 16	0.57	0.50	15.00	348
48 x 36	0.90	0.74	33.25	2500



PE x MJ RED 90°					
Nom. SIZE	T	TI	A	B	WT(LBS.)
48 x 36	0.90	0.74	33.25	42.25	2643

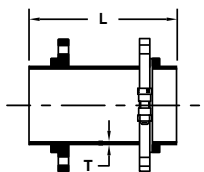


MJ DUAL PURPOSE SLEEVES W/ OVERSIZE GLANDS					
NOM. SIZE	PIPE SIZE	T	L	(I.D.)	WT (LBS.)
4	4.80 - 5.00	0.34	12.00	5.10	20
6	6.90 - 7.10	0.36	12.00	7.20	36
8	9.05 - 9.30	0.38	12.00	9.40	46
10	11.10 - 11.40	0.40	12.00	11.50	62
12	13.20 - 13.50	0.42	12.00	13.60	76
16	17.40 - 17.80	0.50	15.00	17.94	172

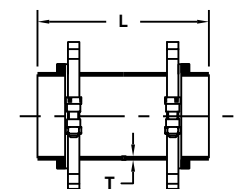


Compact MJ Fittings

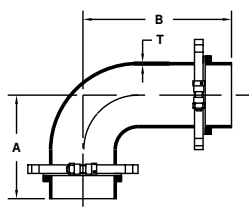
ANSI/AWWA C153/A21.53



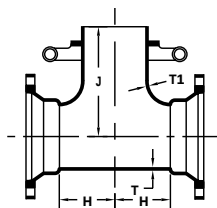
SWIVEL x SOLID HYDRANT ADAPTERS W/ SWIVEL GLAND			
NOM. SIZE	T	L	WT (LBS.)
4 x 13	0.34	13.00	29
6 x 13	0.36	11.50	47
6 x 18	0.36	18.00	56
6 x 24	0.36	24.00	60
6 x 36	0.36	36.00	75
6 x 48	0.36	48.00	94
8 x 13	0.38	13.00	54
8 x 18	0.38	18.00	67
8 x 24	0.38	24.00	82
8 x 48	0.38	48.00	143
12 x 13	0.42	13.00	120



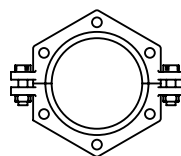
SWIVEL x SWIVEL HYDRANT ADAPTERS W/ 2 SWIVEL GLANDS			
NOM. SIZE	T	L	WT (LBS.)
6 x 12	0.36	12.00	50
6 x 18	0.36	18.00	62
6 x 24	0.36	24.00	74



SWIVEL x SWIVEL HYDRANT ELL W/ 2 SWIVEL GLANDS				
NOM. SIZE	T	A	B	WT (LBS.)
6	0.36	10.50	16.00	50



MJ x SWIVEL HYDRANT TEES W/ SWIVEL GLAND					
NOM. SIZE	T	T1	H	J	WT (LBS.)
6 x 6	0.36	0.36	5.00	10.25	65
8 x 6	0.38	0.36	5.00	11.25	85
8 x 8	0.38	0.38	6.50	11.50	100
10 x 6	0.40	0.36	5.00	12.75	105
10 x 8	0.40	0.38	6.50	12.75	118
12 x 6	0.42	0.36	5.00	13.75	126
12 x 8	0.42	0.38	6.50	13.75	128
14 x 6	0.47	0.36	6.50	15.00	211
16 x 6	0.50	0.36	6.50	16.00	279
18 x 6	0.54	0.36	6.50	18.00	278
20 x 6	0.57	0.36	6.50	18.50	358
24 x 6	0.61	0.36	7.00	19.00	460
42 X 6	0.82	0.36	9.00	30.00	1371



SWIVEL GLANDS		
NOM. SIZE	WT (LBS.)	T-HEAD BOLTS
4	8	(2) 3/4" x 3 1/2"
6	11	(2) 3/4" x 3 1/2"
8	13	(2) 3/4" x 3 1/2"
12	25	(2) 3/4" x 4"

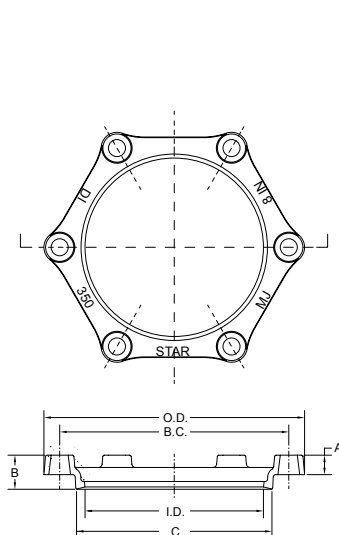
STAR® PIPE PRODUCTS



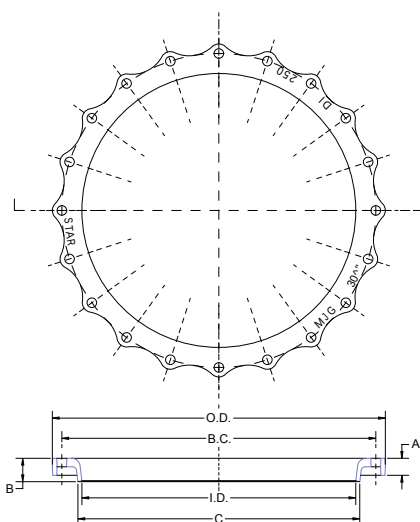
GLANDS, GASKETS, BOLTS & NUTS

GENERAL SPECIFICATION

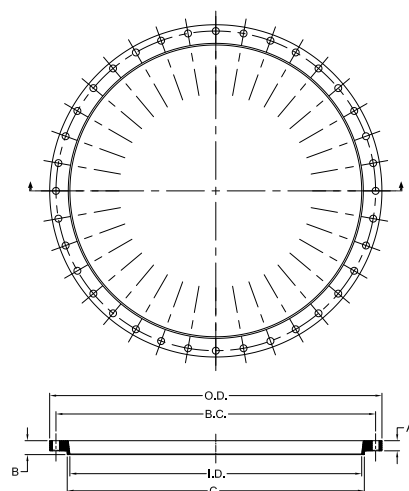
MATERIAL:	Ductile Iron per ASTM A536
PRESSURE:	350 PSI rating for 2" - 24" sizes, 250 PSI rating for 30" - 48" sizes and 150 PSI rating for 54" - 64" sizes
TESTING:	In accordance with ANSI/AWWA C111/A21.11, UL and FM requirements
DIMENSIONS:	Are in accordance with ANSI/AWWA C111/A21.11, UL and FM requirements and are in inches unless noted otherwise
WEIGHTS:	Are in pounds, unless noted otherwise and do not include accessories
COATING:	Asphalitic seal coat is in accordance with ANSI/AWWA C104/A21.4 unless otherwise specified.
APPROVALS:	Compact Glands 3" - 12" Underwrites Laboratories & ULC Listed. Factory Mutual approved 3"-16".



SIZES 2" - 24"



SIZES 30" - 48"



SIZES 54" - 64"

MJ COMPACT GLANDS

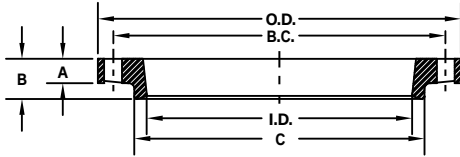
NOM. SIZE	O.D.	A	B	C	I.D.	B.C.	BOLT HOLE	BOLT QTY	WT (LBS.)
2	6.12	0.62	1.18	3.40	2.61	4.75	Ø0.75	2	1
3	7.69	0.62	1.37	4.84	4.06	6.19	Ø0.75	4	2
4	9.12	0.75	1.50	5.92	4.90	7.50	Ø0.88	4	3
6	11.12	0.88	1.63	8.02	7.00	9.50	Ø0.88	6	4
8	13.37	1.00	1.75	10.17	9.15	11.75	Ø0.88	6	5
10	15.62	1.00	1.75	12.22	11.20	14.00	Ø0.88	8	7
12	17.88	1.00	1.75	14.32	13.30	16.25	Ø0.88	8	8
14	20.25	1.25	2.00	16.40	15.44	18.75	Ø0.88	10	11
16	22.50	1.31	2.06	18.50	17.54	21.00	Ø0.88	12	14
18	24.75	1.38	2.13	20.60	19.64	23.25	Ø0.88	12	19
20	27.00	1.44	2.19	22.70	21.74	25.50	Ø0.88	14	27
24	31.50	1.56	2.31	26.90	25.94	30.00	Ø0.88	16	36
30	39.12	2.00	2.75	33.29	32.17	36.88	Ø1.13	20	90
36	46.00	2.00	2.75	39.59	38.47	43.75	Ø1.13	24	118
42	53.12	2.00	2.75	45.79	44.67	50.62	Ø1.38	28	151
48	60.00	2.00	2.75	52.09	50.97	57.50	Ø1.38	32	187
54	65.70	2.00	2.75	58.82	57.73	63.20	Ø1.38	36	362
60	70.22	2.00	2.75	62.87	61.78	67.72	Ø1.38	36	413
64	74.36	2.00	2.75	66.96	65.84	71.86	Ø1.38	38	444

UCAT17.01

* REGISTERED TRADEMARK OF STAR PIPE PRODUCTS

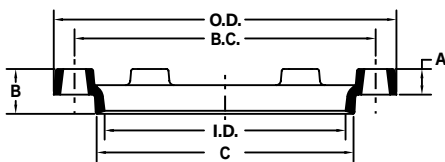
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STAR® PIPE PRODUCTS



MJ FULLBODY GLANDS

NOM. SIZE	O.D.	A	B	C	I.D.	B.C.	BOLT HOLE	BOLT QTY	WT (LBS.)
2	6.12	0.62	1.18	3.40	2.61	4.75	Ø0.75	2	1
3	7.69	0.62	1.37	4.84	4.06	6.19	Ø0.75	4	5
4	9.12	0.75	1.50	5.92	4.90	7.50	Ø0.88	4	6
6	11.12	0.88	1.63	8.02	7.00	9.50	Ø0.88	6	10
8	13.37	1.00	1.75	10.17	9.15	11.75	Ø0.88	6	14
10	15.62	1.00	1.75	12.22	11.20	14.00	Ø0.88	8	20
12	17.88	1.00	1.75	14.32	13.30	16.25	Ø0.88	8	24
14	20.25	1.25	2.00	16.40	15.44	18.75	Ø0.88	10	45
16	22.50	1.31	2.06	18.50	17.54	21.00	Ø0.88	12	55
18	24.75	1.38	2.13	20.60	19.64	23.25	Ø0.88	12	55
20	27.00	1.44	2.19	22.70	21.74	25.50	Ø0.88	14	66
24	31.50	1.56	2.31	26.90	25.94	30.00	Ø0.88	16	90
30	39.12	2.00	2.75	33.29	32.17	36.88	Ø1.13	20	220
36	46.00	2.00	2.75	39.59	38.47	43.75	Ø1.13	24	286
42	53.12	2.00	2.75	45.79	44.67	50.62	Ø1.38	28	288
48	60.00	2.00	2.75	52.09	50.97	57.50	Ø1.38	32	400



MJ OVERSIZE GLANDS

NOM. SIZE	O.D.	A	B	C	I.D.	B.C.	BOLT HOLE	BOLT QTY	WT (LBS.)
4	9.12	0.75	1.50	5.92	5.10	7.50	Ø0.88	4	3
6	11.12	0.88	1.63	8.02	7.20	9.50	Ø0.88	6	5
8	13.37	1.00	1.75	10.17	9.40	11.75	Ø0.88	6	6
10	15.62	1.00	1.75	12.22	11.50	14.00	Ø0.88	8	8
12	17.88	1.00	1.75	14.32	13.60	16.25	Ø0.88	8	9
16	22.50	1.31	2.06	18.50	17.94	21.00	Ø0.88	12	14

STAR® PIPE PRODUCTS



Standard Mechanical Joint Gaskets

(SBR, NBR, EPDM, Neoprene, FKM)
ANSI/AWWA C111/A21.11

GASKET GENERAL SPECIFICATIONS

Star Pipe Products Mechanical Joint (MJ) Gasket dimensions conform to the drawings set forth in ANSI/AWWA C111/A21.11. Gasket markings include size, Manufacturer's mark, Country of origin and product identification. No markings are positioned on sealing surfaces per the ANSI/AWWA C111/A21.11 standard. MJ transition gaskets follow the requirements of ANSI/AWWA C111/A21.11 where applicable.

Standard gasket material is vulcanized styrene butadiene rubber (SBR). Special application elastomers (EPDM, Nitrile, Neoprene & FKM) are available and shall be identified on all documentation and corresponding gaskets.

Star Pipe gaskets are manufactured under quality control standards and procedures that are maintained by the gasket supplier. Appropriate documentation is maintained by the manufacturer and available for review upon request.

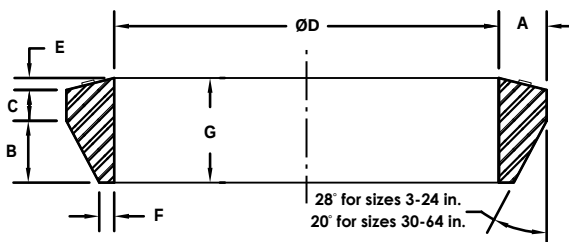
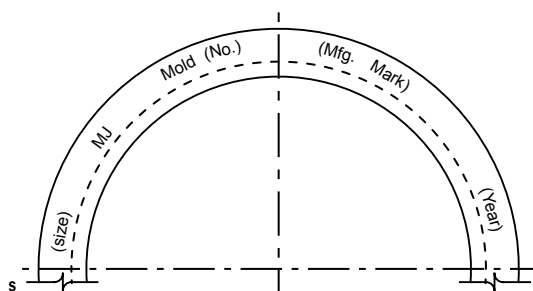
Star Pipe gasket suppliers maintain a quality assurance program and manual that is reviewed and updated on an ongoing basis to ensure product quality. Star Pipe gasket suppliers perform in house testing and submit to random testing by Underwriters Laboratories, Inc. Star Pipe gasket providers are recognized under the component program (UL 194/ UL 157) of Underwriters Laboratories, Inc.

Star Pipe provides that our Mechanical Joint gaskets for potable or wastewater projects will perform as designed, based on the published chemical and environmental resistance data for "generic" rubber compounds. Star Pipe should be consulted for specific recommendations or for unusual applications.

GASKET PROPERTIES		
PROPERTY	ASTM TEST METHOD	REQUIRED VALUE
Hardness, Shore "A"	D2240	75 ± 5
Minimum Tensile	D412	1500 psi
Minimum Elongation	D412	150%
Minimum Aging	D573	60%
Maximum Compression Set	D395, Method B	20%
Resistance to Surface Ozone Cracking	D1149	No Cracking

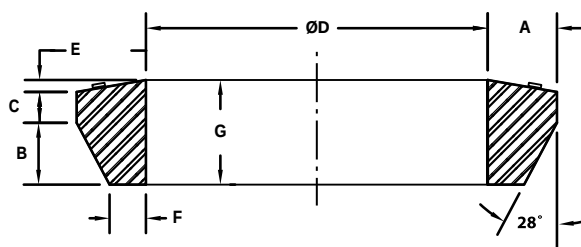
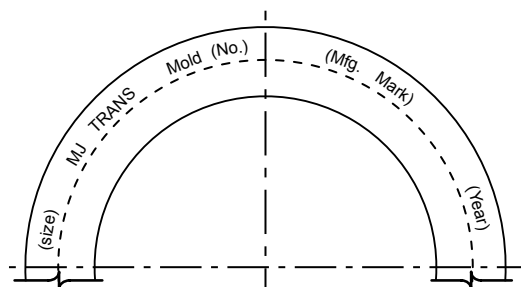
GASKET TYPE	MAXIMUM CONTINUOUS TEMP	MAXIMUM EXPOSURE TEMP	STANDARD USAGE
SBR (Styrene Butadiene Rubber/ Buna-S)	160 F	180 F	Drinking water, Salt Water, Sanitary Sewage, Reclaimed Water, Raw Water, Storm Water. Not Recommended for Hydrocarbon Service
EPDM (Ethylene Propylene)	250 F	300 F	Alcohols, Dilute Acids, Dilute Alkalis, Ketones (MEK/Acetone), Strong Oxidizing Chemicals; Drinking Water, Salt Water, Sanitary Sewage, Reclaimed Water, Raw Water, Storm Water. Not Recommended for Hydrocarbon Service
Neoprene (Polychloroprene / CR)	225 F	300 F	Hydrocarbons, Unrefined Petroleum Products, Greasy Waste; Salt Water, Sanitary Sewage, Reclaimed Water, Raw Water, Storm Water.
Nitrile (NBR / Buna-N)	160 F	180 F	Refined Oils and Fluids, Fats, Greases and Waste; Drinking Water, Sanitary Sewage, Reclaimed Water, Raw Water, Storm Water.
FKM (Fluoroelastomer / Viton®)	400 F	500 F	Aromatic Hydrocarbons, Chlorinated Hydrocarbons, Vegetable Oils, Most Chemicals; Drinking Water, Reclaimed Water, Raw Water, Storm Water.

Viton® is a registered trademark of E.I. Du Pont De Nemours & Company.



MECHANICAL-JOINT GASKET

NOM. SIZE	PIPE O.D.	A	B	C	ØD ±1 %	E	F	G
2	2.50	0.48	0.62	0.31	2.48	0.12	0.15	1.05
3	3.96	0.48	0.62	0.31	3.86	0.12	0.15	1.05
4	4.80	0.62	0.75	0.31	4.68	0.16	0.22	1.22
6	6.90	0.62	0.75	0.31	6.73	0.16	0.22	1.22
8	9.05	0.62	0.75	0.31	8.85	0.16	0.22	1.22
10	11.10	0.62	0.75	0.31	10.87	0.16	0.22	1.22
12	13.20	0.62	0.75	0.31	12.95	0.16	0.22	1.22
14	15.30	0.62	0.75	0.31	14.99	0.16	0.22	1.22
16	17.40	0.62	0.75	0.31	17.07	0.16	0.22	1.22
18	19.50	0.62	0.75	0.31	19.13	0.16	0.22	1.22
20	21.60	0.62	0.75	0.31	21.20	0.16	0.22	1.22
24	25.80	0.62	0.75	0.31	25.34	0.16	0.22	1.22
30	32.00	0.73	1.00	0.38	31.47	0.16	0.37	1.54
36	38.30	0.73	1.00	0.38	37.67	0.16	0.37	1.54
42	44.50	0.73	1.00	0.38	43.78	0.16	0.37	1.54
48	50.80	0.73	1.00	0.38	49.98	0.16	0.37	1.54
54	57.56	0.73	1.00	0.38	56.65	0.16	0.37	1.54
60	61.61	0.73	1.00	0.38	60.67	0.16	0.37	1.54
64	65.67	0.73	1.00	0.38	64.70	0.16	0.37	1.54



TRANSITION MECHANICAL-JOINT GASKET

NOM. SIZE	PIPE O.D.	A	B	C (REF.)	ØD ±1 %	E	F	G
2	2.375	0.56	0.66	0.31	2.32	0.12	0.21	1.10
3	3.500	0.72	0.64	0.34	3.43	0.12	0.38	1.10
4	4.500	0.76	0.73	0.33	4.43	0.20	0.37	1.26
6	6.625	0.75	0.73	0.32	6.53	0.20	0.36	1.25
8	8.625	0.82	0.73	0.34	8.50	0.20	0.43	1.27
10	10.750	0.79	0.75	0.31	10.59	0.20	0.39	1.26
12	12.750	0.84	0.75	0.33	12.56	0.20	0.44	1.28



T-Bolts, Double Ended Rods & Nuts

HSLA STEEL

SPECIFICATIONS:

- Bolts & Nuts are manufactured in accordance with ANSI / AWWA C111 / A21.11.
- Material is High Strength Low Alloy Steel per ANSI/AWWA C111/A21.11.
- Threads per ASME B1.1 unified standard coarse (Class 2A & 2B)

MECHANICAL PROPERTIES

- Yield Strength 45000 PSI (min)
- Elongation in 2in. 20% (min)

CHEMICAL PROPERTIES

Carbon	0.20% Max
Manganese	1.25% Max
Sulfur	0.05% Max
Nickel	0.25% Min
Copper	0.20% Min
Combined	1.25% Min (Ni, Cu, Cr)

BLUE BOLT/NUT/ROD

T-Bolts, Rods & Nuts have fluoropolymer coating material which is VOC-compliant, resin-bonded, thermally cured and dry lubricant.

COATING PHYSICAL PROPERTIES

Film Thickness:	0.3 to 0.4 mil per coat
Number of Coats:	3 to 4 coats
Adhesion:	1 mm cross hatch test + 5 Pulls. Good knife resistance
Cure Test:	50+Rubs with MEK. No substrate exposure
Pencil Hardness:	Pencil Hardness: 4-6H
Volatile Organic Compounds	2.74lbs/gal

Stainless Steel T-Bolts & Nuts

ALLOYS SS 304 & SS 316 PER ASTM F593

SPECIFICATIONS:

- T-bolt dimensions are manufactured in accordance with ANSI / AWWA C111 / A21.11.
- T-bolt alloys SS 304 and SS 316 per ASTM F593
- Heavy Hex Nut Alloys SS 304 & SS 316 per ASTM F594.

MECHANICAL PROPERTIES

- Tensile Strength: 85,000 PSI to 140,000 PSI
- Yield Strength: 45,000 PSI (min)

COATING SPECIFICATION

Nuts have fluoropolymer coating material which is VOC-Compliant, resin-bonded, thermally cured and dry lubricant.

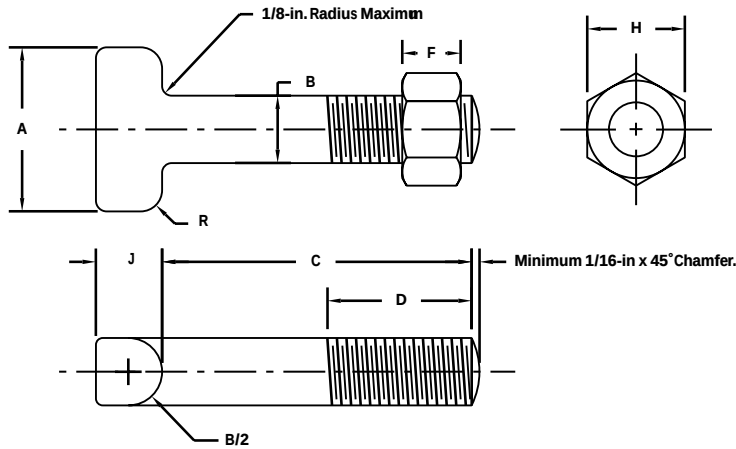
COATING PHYSICAL PROPERTIES

- | | |
|---|---|
| • Film Thickness: 0.3 to 0.4 mil per coat | • Pencil Hardness: 4-6H |
| • Number of Coats: 3 to 4 coats | • Volatile Organic Compounds 2.74 lbs/gal |
| • Adhesion: 1mm cross hatch test + 5 Tape Pulls. | • Continuous use temperature - 356°F |
| • Cure Test: 50+ Rubs with MEK, no substrate exposure | • Color: SS 304 is green, SS 316 is red |



Accessories

ANSI/AWWA C111/A21.11

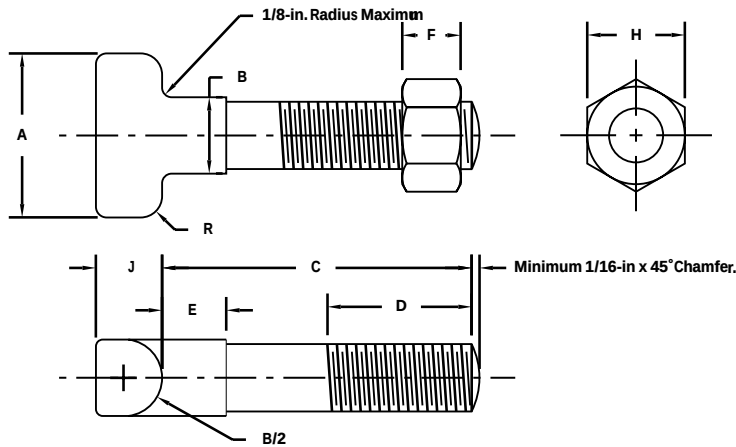


MECHANICAL JOINT BOLT TORQUE		
PIPE SIZE (IN)	BOLT SIZE (IN)	RANGE ¹ OF TORQUE (FT-LBS)
2-3	5/8	45-60
4-24	3/4	75-90
30-36	1	100-120
42-48	1 1/4	120-150

¹These torque ranges are requirements of AWWA C600

T-HEAD (LOW ALLOY STEEL) BOLT & NUT

NOM. SIZE	A	B	C	D	THREADS PER IN.	F	H	J	R
5/8 x 3	1.50	0.625	3.00	2.00	11	0.625	1.062	0.625	0.312
5/8 x 3 1/2	1.50	0.625	3.50	2.70	11	0.625	1.062	0.625	0.312
3/4 x 3 1/2	1.75	0.750	3.50	2.50	10	0.750	1.250	0.750	0.375
3/4 x 4	1.75	0.750	4.00	3.00	10	0.750	1.250	0.750	0.375
3/4 x 4 1/2	1.75	0.750	4.50	3.00	10	0.750	1.250	0.750	0.375
3/4 x 5	1.75	0.750	5.00	3.00	10	0.750	1.250	0.750	0.375
3/4 x 5 1/2	1.75	0.750	5.50	3.70	10	0.750	1.250	0.750	0.375
1 x 5 1/2	2.25	1.000	5.50	3.00	8	1.000	1.625	1.000	0.500
1 x 6	2.25	1.000	6.00	3.00	8	1.000	1.625	1.000	0.500
1 1/4 x 6	2.50	1.250	6.00	3.00	7	1.250	2.000	1.250	0.625
1 1/4 x 6 1/2	2.50	1.250	6.50	3.50	7	1.250	2.000	1.250	0.625
1 1/4 x 8 1/2	2.50	1.250	8.50	3.50	7	1.250	2.000	1.250	0.625



ANTI-ROTATION T-HEAD (LOW ALLOY STEEL) BOLT & NUT

NOM. SIZE	A	B	C	D	E	THREADS PER IN.	F	H	J	R
5/8 x 3	1.50	0.625	3.00	2.00	0.63	11	0.625	1.062	0.625	0.312
5/8 x 3 1/2	1.50	0.625	3.50	2.50	0.63	11	0.625	1.062	0.625	0.312
3/4 x 3 1/2	1.75	0.750	3.50	2.50	0.63	10	0.750	1.250	0.750	0.375
3/4 x 4	1.75	0.750	4.00	3.00	0.63	10	0.750	1.250	0.750	0.375
3/4 x 4 1/2	1.75	0.750	4.50	3.00	0.63	10	0.750	1.250	0.750	0.375
3/4 x 5	1.75	0.750	5.00	3.00	0.63	10	0.750	1.250	0.750	0.375

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* REGISTERED TRADEMARK OF STAR PIPE PRODUCTS



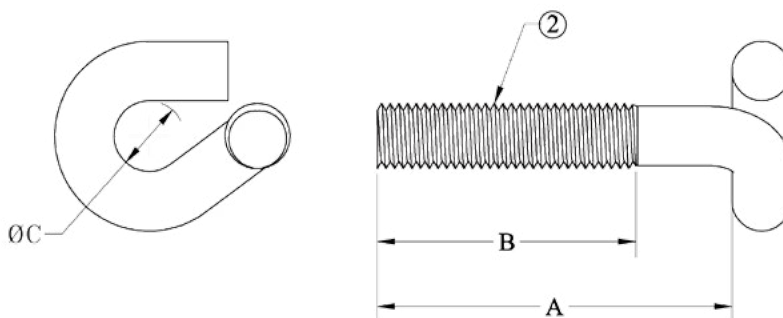
MJ Eyebolt(Pigtail) & Starlug

ANSI/AWWA C115/A21.15

MJ Eyebolt (Pigtail)

GENERAL SPECIFICATIONS

- High Strength Low alloy steel per ANSI/AWWA C111/121.11
- UNC 2A Threads per ASME B1.1
- Eye bolts can be used in place of T-Head bolts
- Used on sizes 4" through 24"
- Max. Load (per bolt): 7,500 lbs



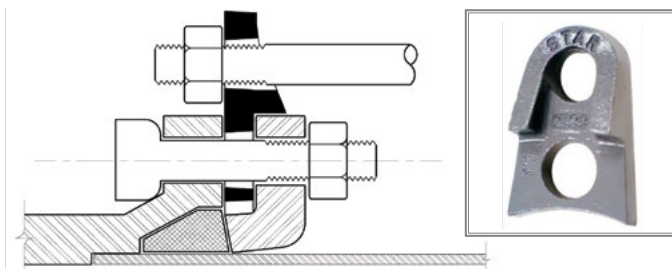
SIZE	A	B	ØC
¾ x 3 ½	3.50	2.50	0.81
¾ x 4	4.00	3.00	0.81
¾ x 4 ½	4.50	3.50	0.81
¾ x 5	5.00	4.00	0.81
¾ x 5 ½	5.50	4.50	0.81

All dimensions in inches.

Starlug

GENERAL SPECIFICATIONS

- Designed to assist in restraining of mechanical joint fittings, valves, hydrants and pipes by threaded rods. Manufactured with high strength ductile iron per ASTM A 536, Grade 65-45-12
- Designed for use on sizes 4" through 16"
- Installed between MJ Bell and MJ Gland



Please refer to the chart below for determining the number of Starlugs to be used depending on the pipe size and pipe line working pressure.

Packaging: Boxes of 50 each

MINIMUM NUMBER OF STARLUGS REQUIRED FOR EACH MJ BELL

NOM. PIPE SIZE	WORKING PRESSURE (PSI)*								
	100	125	150	200	225	250	300	325	350
4"	2	2	2	2	2	2	2	2	2
6"	2	2	2	2	3	3	3	4	4
8"	2	2	3	4	4	4	6	6	6
10"	4	4	4	6	6	8	8	8	NR
12"	4	4	6	8	8	8	NR	NR	NR
14"	5	6	8	10	NR	NR	NR	NR	NR
16"	6	8	10	12	NR	NR	NR	NR	NR

*Pressure ratings include a nominal 2:1 safety factor.

NR - Not Recommended