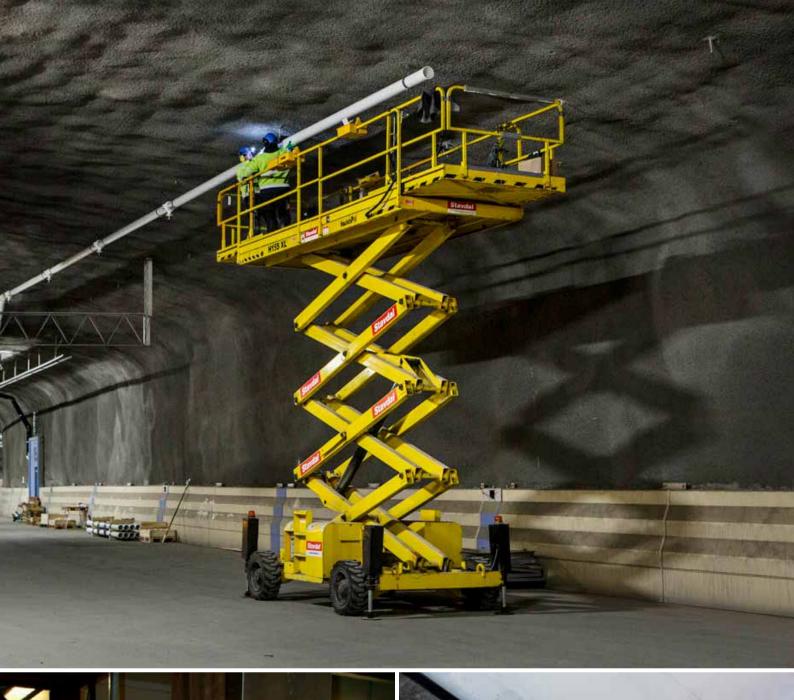


# Professional fire protection with steel pipe systems from Alvenius







## Complete systems for extinguishing water

Alvenius supplies safe and reliable steel pipe systems for extinguishing water systems and sprinklers. Our pipe systems have been developed to meet the tough requirements of marine environments, which makes them ideal for port facilities, paper mills, refineries, the chemical industry and tunnel constructions for example – environments where stainless steel was previously the only option.

Alvenius is certified according to the quality standard ISO 9001, the environmental standard ISO 14001 and the welding quality standard ISO 3834-2.

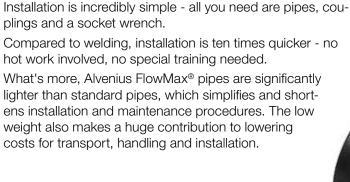
The FlowMax® pipes are designed and manufactured according to the pressure equipment directive PED 2014/68/EU and SS-EN 13480 series. Tolerances according to SS-EN 10217-1. This means FlowMax® pipes are of the highest possible quality.

#### Complete system for your facility

Lighter. Quicker. Simpler.

The Alvenius FlowMax® pipe system includes everything you need for all types of installations – pipes, couplings, valves, bends, T-pipes, transition pieces, threaded sockets etc.

We can also supply feeder pipes in different sizes – a good example of special solutions that we develop in partnership with customers.







## When safety and dependability are the utmost priority

Alvenius FlowMax® pipes coated with CorroFlo® are far and away the best solution in extinguishing water environments where you need 100% reliability and performance for decades to come.

Independent tests namely show that undamaged FlowMax® pipes have a service life of over 50 years. What's more, CorroFlo® pipes exceed the requirements for the toughest corrosivity classification C5-M (marine environment).

To provide greater protection against impact damage, the pipes can be externally coated with RocShield®.

#### Maximum safety

The internal and external coating of CorroFlo® gives FlowMax® pipes unbeatable resistance in these types of environment. Not only is the corrosion proofing unsurpassed, FlowMax® pipes also resist acidic and alkaline substances, chemicals, extreme weather and UV radiation.

Even if the extinguishing system remains unused for

lengthy periods with corrosive water, no corrosion arises and the facility will be 100% service ready when required. Another advantage is that pipes coated with CorroFlo® are non-conductive.

## Low flow resistance – lower operating costs Take the numerous advantages into consideration that the thin walls of the FlowMax® pipes offer, already at the construction phase.

- Option to choose a pipe with a smaller external diameter
- Lower flow resistance thanks to larger inner diameter
- Option to use smaller pumps or with lower output - thanks to less flow resistance
- Option to reduce the number of pumps in the system
- As Alvenius FlowMax® pipes are spirally welded not length welded, they always stay straight – under load or in the event of temperature changes









## FlowMax® pipes for extinguishing water

Alvenius FlowMax® pipes are spirally welded with unique pressure equipment classed steel. This means that the pipes can be made thin-walled but still strong, while the spiral welding ensures pipes remain straight.

The pipes can also be made with a flat internal surface, which prevents the accumulation of condensation in a dry pipe system. This type of system is used in tunnels where minus temperatures can be expected at certain times of the year. The pipe system is drained via the Outlet couplings.

### Fact sheet

Diameter 89 – 508 mm. CorroFlo® coated

Pressure – 80 bar Wall thickness 1.25 – 7.9 mm.

Weight 30 – 50% lower than standard pipes

 Rigid couplings or flexible couplings where certain movement or temperature changes can be expected

- Self-sealing EPDM rubber gasket. I.e. the higher the pressure in the pipe system the tighter the joint is sealed
- Joint deflection up to 2.5°. You can reduce the number of bends in long pipe runs
- Insensitive to vibrations
- Withstands axial movement, e.g. heat build up, thanks to axial play in the coupling

#### **Dimensions**

89 – 508 mm.

#### Lengths

500, 1,000, 2,000, 5,000, 6,000 mm (standard) Other lengths on request

#### Pressure rating

SS-EN 13480

#### Steel grade

SSAB Domex 240 YPD-ALV, 420 MCD-ALV Precision cut rings for welding

#### Surface treatment

CorroFlo® or

CorroFlo® plus RocShield®

#### Accessories/pipe fittings

Complete system with pipes, pipe fittings, couplings etc.

#### Weight savings

30 – 50% compared to standard pipes







## Sprinkler pipes – important components in a professional fire protection system

Reliability, dependability and 100% performance in all situations and user environments are what you can expect from Alvenius lightweight pipes for sprinklers. Naturally, the pipe system has been developed for the toughest possible environments and situations, to ensure maximum reliability and resistance.

Alvenius untreated or hot-dip galvanised pipes for sprinkler applications are supplied in dimensions 76-323 mm. One big advantage with Alvenius steel pipes is their low weight, achieved by keeping the thickness down. In other words, they are light and easy to handle and install, and put smaller loads on suspension systems. This means a weight saving of 30-50% compared to standard pipes.

And as the steel pipes are spirally welded, they are incredibly strong, stiff and stable and retain their straightness when being welded - such as when sleeves are welded on. The pipes quite simply tolerate substantial loads, without losing their shape.

Alvenius grooved, untreated/hot-dip galvanised pipes are approved and certified to all Nordic fire standards.

#### Quick connected and the most economical

The pipes are delivered ready grooved to fit and be compatible with quick couplings available on the market.

Good flow performance is one of the many important advantages of our pipe systems, where the bottom line benefits include both lower operating costs and lower total costs.

#### Surface coating to suit the application

Alvenius sprinkler pipes can be supplied hot-dip galvanised or entirely untreated. The pipes are ideal for trunk pipes/feeder pipes, above all where the anti-corrosion protection requirements are especially exacting.

- Hot-dip galvanised for so-called dry pipe systems.
   Untreated/painted for pressurised systems.
- The pipes can be primed in a number of different standard colours.









## Alvenius Sprinkler Pipes

Alvenius sprinkler pipes are also spirally welded with a unique pressure equipment classed steel material. The end result is thin-walled but still strong pipes that remain straight thanks to the spiral welding.

### Fact sheet

Diameter 76 – 323 mm.
Pressure – 34 bar
Wall thickness 2.0 – 4.4 mm.

Weight 30 – 50% lower than standard pipes

Available as rigid or flexible couplings.

- Dimensions 76 323 mm
- Rigid or flexible couplings
- Self-sealing gaskets
- Joint deflection up to 2.5°
- Insensitive to vibrations
- Withstands axial movement, e.g. heat build up, thanks to axial play in the coupling

#### **Dimensions**

76 – 323 mm.

#### Lengths

6,000 mm +0 -5 12,000 mm +0 -10

#### Pressure rating

SS-EN 13480

#### Steel grade

SSAB Domex 240 YPD-ALV, 420 MCD-ALV Supplied grooved as standard. Can be supplied with plane ends

#### Surface treatment

HDG (hot-dip galvanised)

#### Stiffness

No bowing or deformation on welding or handling

#### Weight savings

30 – 50% compared to standard pipes







### Made in Sweden

Alvenius FlowMax® pipes are spirally welded with unique pressure equipment classed steel. This means that the pipes can be made thin-walled but still strong, while the spiral welding ensures pipes remain straight.

FlowMax® pipes offer a range of unique advantages, thanks to their steel qualities. No other manufacturer can offer the same combination of material strength, very smooth surface and extremely thin-walled products with no loss of strength.

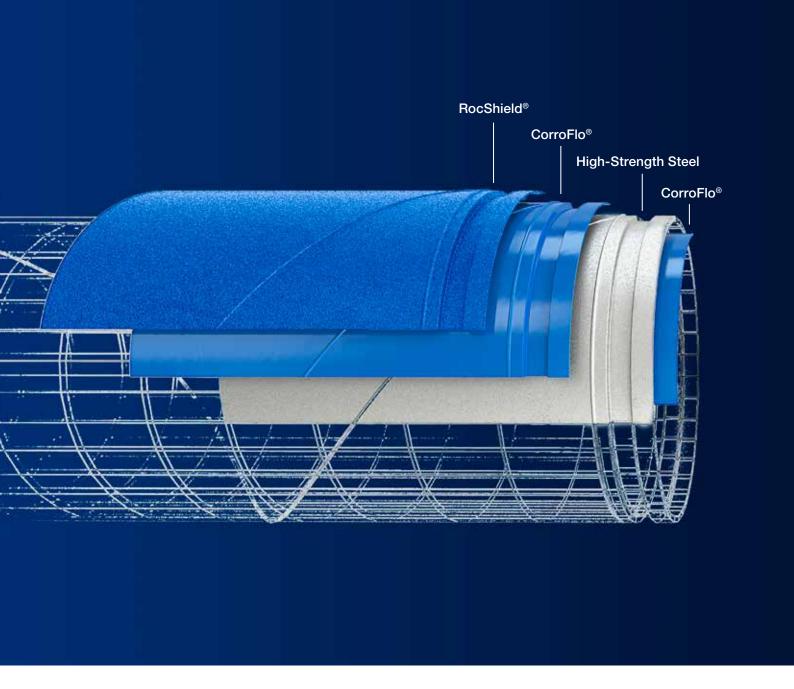
Alvenius is certified according to the quality standard ISO 9001, the environmental standard ISO 14001 and the welding quality standard ISO 3834-2.

The FlowMax® pipes are designed and manufactured according to the pressure equipment directive PED 2014/68/EU and SS-EN 13480 series. Tolerances according to SS-EN 10217-1. This means FlowMax® pipes are of the highest possible quality.



Steel grades							
SSAB	Yield point, ReH [MPa]	Tensile strength, Rm [MPa]	Elongation at break [%]	EN 10149-2 equivalent			
Domex 240 YP	240	240	28	S235			
Domex 420 MC	420	420	20	S420 MC			

Available pressure ratings								
Pipe dimension			Working pressure [bar]					
ISO DN	Inches	DY [mm]	16	25	40			
80	3	88.9	Х	X	X			
100	4	114.3	X	X	X			
125	5	139.7	х	х	х			
150	6	168.3	X	Х	X			
200	8	219.1	X	X	X			
250	10	273.0	X	X	X			
300	12	323.9	X	X	X			
400	16	406.4	X	X	Х			
500	20	508.0	X	X				



## Surface coating for maximum service life and reliability

An effective surface coating dramatically improves pipe system performance. Especially in user environments where corrosion and aggressive action are common. Alvenius FlowMax® is surface coated to deliver maximum reliability, safety and service life.

CorroFlo® and RocShield® are unique surface coatings from Alvenius, and have been tested and used for many years, with unrivalled performance.

The surface coatings are ideal for extinguishing water pipes thanks to their superior resistance to acidic water, aggressive chemicals, the effects of weather, wind and salt laden air in outdoor systems.

### CorroFlo®. Maximum corrosion protection for safety and service life

CorroFlo® is a thermoplastic coating, with a series of unique advantages.

- Lower flow resistance thanks to a larger inner diameter and coating with CorroFlo®
- Option to use smaller pumps or with lower output, thanks to less flow resistance
- Option to reduce the number of pumps in the system
- Extremely good adhesion no risk of cracks or flaking
- High chemical resistance to acidic and alkaline liquids
- Ideal in outdoor environments insensitive to UV, flexible down to -70° C
- Working temperature in air up to +60° C
- Corresponds to C5-M. I.e. very high resistance to corrosion in extreme marine environments with high saline content
- Electrically insulating
- Environmentally friendly
- Extremely low flow resistance. Flat surface finish: 0.05 mm
- Layer thickness 500 µm
- 800% elongation at break



For extra durability and resistance to wear and tough treatment, FlowMax® pipes can be coated with RocShield® - en extra 500  $\mu m$  LDPE coating on top of the CorroFlo® coating.

RocShield® provides an even stronger and more durable surface with greater resistance to weather, chemicals and mechanical wear. Numerous advantages:

- Simpler and safer pipe handling with good grip, thanks to the rougher structure
- Very high resistance to wear and mechanical effects, such as when backfilling pipe trenches, rough handling etc.
- · Very high impact resistance

#### HDG for sprinkler pipes

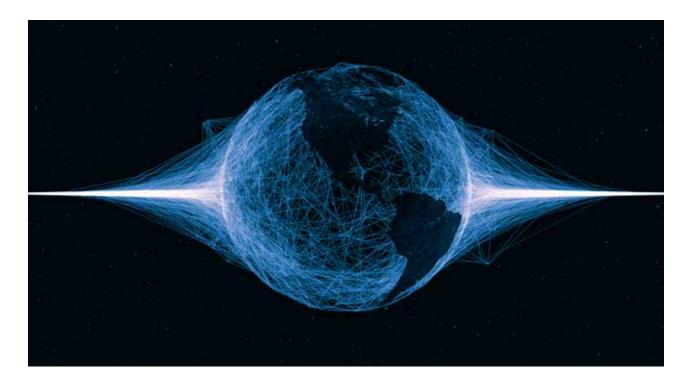
Hot-Dip Galvanising is a method that provides long-term anticorrosion protection to steel via a coating of molten zinc. HDG has been used for over 150 years and is tried and tested in virtually every situation.

The advantages are both convincing and comprehensive. It provides a tough coating that lasts for years and years, it is environmentally sustainable and maintenance-free. On the other hand, HDG is not suitable for wet pipe sprinkler systems. Untreated sprinkler pipes are preferable in these types of applications.









Alvenius was founded in 1951 and ever since we have focused on supplying the global market with high-quality quick coupling steel pipe systems.

Today, Alvenius focuses its expertise on the segments tunnels, mines, industry, fire protection and extinguishing, water and wastewater systems and artificial snow making.

We have a presence in Asia, Africa, the Middle East, North and South America, Europe and, of course, our domestic market Sweden.

Our international approach offers many advantages.

Above all else, it means that we understand the conditions and demands of your particular market – wherever that may be.







